

ACTUATED PROSTHESIS FOR AMPUTEES

CROSS-REFERENCE TO RELATED APPLICATIONS

The present application is a Continuation -in -Part of U.S. application 10/463,495 filed June 17, 2003, and claims the benefits of U.S. provisional patent applications No. 5 60/405,281 filed August 22, 2002; No. 60/424,261 filed November 6, 2002; and No. 60/453,556 filed March 11, 2003, all of which are hereby incorporated by reference.

TECHNICAL FIELD

The present invention relates to an actuated prosthesis for amputees, particularly but not exclusively for a leg prosthesis for above knee amputees.

10 BACKGROUND

Over the years, many kinds of prostheses have been devised in effort to replace the limbs that amputees have lost. In particular, many efforts have been made to develop prostheses that will replace the loss of major limbs such as legs and arms in view of the immense impact that such a loss has on the amputee. All these 15 prostheses have the difficult task of giving to these amputees a life as normal as possible. The task is particularly difficult for leg prostheses due in part to the complexity of human locomotion. Conventional leg prostheses have until now only been using passive mechanisms in the most sophisticated available devices. Conventional leg prostheses are very limited compared to a real human leg and 20 some needs were thus not entirely fulfilled by them.

According to amputees, specific conditions of use of conventional leg prostheses, such as repetitive movements and continuous loading, typically entail problems such as increases in metabolic energy expenditures, increases of socket pressure, limitations of locomotion speeds, discrepancies in the locomotion movements, 25 disruptions of postural balance, disruptions of the pelvis-spinal column alignment, and increases in the use of postural clinical rehabilitation programs.

Another problem is that during the amputees' locomotion, energy used for moving the prosthesis mainly originates from the amputees themselves because conventional

leg prostheses do not have self-propulsion capabilities. This has considerable short and long-term negative side effects. Recent developments in the field of energy-saving prosthetic components have partially contributed to improve energy transfer between the amputees and their prosthesis. Nevertheless, the problem of energy expenditure is still not fully resolved and remains a major concern.

A further problem is that the dynamic role played by the stump during the amputees' locomotion renders difficult the prolonged wearing of conventional leg prostheses. This may create, among other things, skin problems such as folliculitis, contact dermatitis, oedema, cysts, skin shearing, scarring and ulcers. Although these skin problems may be partially alleviated by using a silicon sheath, a complete suction socket or powder, minimizing these skin problems remain a concern.

Similar considerations apply in other prostheses, to a greater or lesser extent as dictated by the particular conditions that are imposed on the prosthesis.

It is therefore an object of the present invention to obviate or mitigate the above disadvantages.

SUMMARY

In accordance with a first broad aspect of the present invention, there is provided an actuated prosthesis for replacement of an amputated limb, the prosthesis comprising:

20 a primary joint member;

 a socket connector assembly for connecting a socket to said primary joint member;

 an elongated structural member having opposite ends spaced apart along , a main longitudinal axis;

 a connector assembly for connecting a terminal portion to on end of said structural member;

a pivot assembly for operatively connecting the structural member to the primary joint member to permit relative rotation between said primary joint member and said structural member about an first axis defined by said pivot assembly;

5 a linear actuator connected at one end to said structural member and at the opposite end to said primary joint member at a location spaced from said pivot assembly, whereby extension or retraction of said actuator induces a corresponding rotation of said primary joint member relative to said structural member about said pivotal axis.

10 Preferably, said prosthesis is a leg prosthesis and said actuator is electrically powered.

In accordance with another broad aspect of the present invention, there is provided an improved actuated leg prosthesis comprising a knee member, a socket connected to the knee member, an elongated trans-tibial member, an artificial foot connected under a bottom end of the trans-tibial member, and a linear actuator. A first pivot assembly allows to operatively connect the trans-tibial member to the knee member.

15 The first pivot assembly defines a first pivot axis that is perpendicular to a main longitudinal axis of the trans-tibial member. A second pivot assembly allows to operatively connect an upper end of the actuator to the knee member. The second pivot assembly defines a second pivot axis that is substantially parallel to the first pivot axis. The second pivot axis is also spaced apart from the first pivot axis and the main longitudinal axis. A third pivot assembly allows to operatively connect a bottom end of the actuator to the bottom end of the trans-tibial member. The third pivot assembly defines a third pivot axis that is substantially parallel to and spaced apart

20 from the first pivot axis.

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Embodiments of the present invention will now be described by way of example only with reference to the accompanying drawings in which.

BRIEF DESCRIPTION OF THE FIGURES

FIG. 1 is a perspective view of an actuated prosthesis with a front actuator configuration.,.

FIG. 2 is a partially exploded perspective view of the prosthesis shown in FIG. 1.

5 FIG. 3 is an exploded perspective view of the knee member and the first pivot assembly shown in FIG. 1.

FIG. 4 is an exploded view of the trans-tibial member and the third pivot assembly shown in FIG. 1.

10 FIG. 5 is a partially exploded view of the linear actuator and the second pivot assembly shown in FIG. 1.

FIG. 6 is a diagram illustrating the geometrical model with the front actuator configuration.

FIG. 7 is an exploded view of the optical switch support shown in FIG. 4.

15 FIG. 8 is a perspective view of an actuated prosthesis with a rear actuator configuration, in accordance with another possible embodiment of the present invention.

FIG. 9 is a partially exploded perspective view of the prosthesis shown in FIG. 8.

FIG. 10 is a side view of the prosthesis shown in FIG. 8.

20 FIG. 11 is an exploded perspective view of the knee member, the first pivot assembly and the second pivot assembly shown in FIG. 8.

FIG. 12 is a partially exploded view of the trans-tibial member and the third pivot assembly shown in FIG. 8.

FIG. 13 is a diagram illustrating the geometrical model with the rear actuator configuration.

FIG. 14 is a bloc diagram showing an example of a control system for the actuator of the prosthesis.

FIG. 15 is an exploded perspective view of a further embodiment of a prosthesis,

FIG. 16 is a view similar to FIG. 15 on an enlarged scale of structural components of
5 the prosthesis of FIG. 15,

FIG. 17 is a view similar to FIG. 15 on an enlarged scale of the motive components of the prosthesis of FIG. 15,

FIG. 18 is a longitudinal side section of the prosthesis of FIG. 15,

FIG. 19 is a view on the line XIX-XIX of FIG. 18,

10 FIG. 20 is a view on the line XX-XX of FIG. 18, and

FIG 21 is a view on the line XXI-XXI of FIG. 18.

DETAILED DESCRIPTION

The appended figures show three alternative embodiments of an actuated prosthesis (10) implemented as a leg prosthesis for an above knee amputee. It should be
15 understood that the present invention is not limited to these illustrated implementations since various changes and modifications may be effected herein without departing from the scope of the appended claims and the principles and concepts described may be applied to prosthesis to replicate other limbs such as an arm. For clarity and ease of description, terminology relating to the use as a leg has
20 been utilized but it will be understood that terminology applicable to the equivalent functions in other limbs may be used. For example, reference to a "knee" could be described equally with respect to an "elbow" if the prosthesis is an arm.

As illustrated, the prosthesis (10) has three alternative configurations, one being a front actuator configuration, another being a rear actuator configuration and the other
25 being an inverted actuator configuration. The front actuator configuration is preferred. FIGS. 1 to 7 show the prosthesis (10) with the front actuator configuration

while FIGS. 8 to 13 show the prosthesis (10) with the rear actuator configuration. FIGS. 15 to 21 show the inverted actuator configuration.

FRONT ACTUATOR CONFIGURATION

FIGS. 1 and 2 show the basic components of the prosthesis (10), which include a primary joint referred to as a knee member (12), an elongate structural member referred to as an elongated trans-tibial member (14), and a linear actuator (16) acting between the knee member (12) and the trans-tibial member (14) to cause relative movement between them. The prosthesis (10) also comprises a socket connector assembly (17) for connecting a socket (18) on the knee member (12) and a connector assembly (19) for connecting to a terminal portion of a limb such as an artificial foot (20) under a bottom end of the trans-tibial member (14).

The socket (18) must achieve adequate effort transfers between the prosthesis (10) and the amputee's stump. The design of the socket (18) is usually a custom operation in order to achieve an optional load transmission, stability and efficient control for the stump's mobility. The socket (18) is generally held in place on the stump of the user by a suction effect created by an appropriate system such as, for example, a flexible suction liner of type "Thermolyn" manufactured by the Otto Bock Inc. The prosthesis (10) can otherwise use any suitable sockets available on the market.

The socket assembly connector (17) for connecting the socket (18) may comprise a bottom socket connector (22) provided over the knee member (12). The bottom socket connector (22) is preferably removably connected by means of fasteners, for instance screws or bolts. The exact type of bottom socket connector (22) may vary. An example is a connector having a standard male pyramid configuration, such as male pyramid model 4R54 manufactured by Otto Bock Inc. Another example is the sliding connector with male pyramid model 2054-2 manufactured by Ossur Inc. The socket (18) would then be equipped with a corresponding upper connector which fits over the bottom male connector (22). Other types of connectors may be used as well.

The knee member (12) provides the junction between the socket (18) and the trans-tibial member (14) with at least one degree of freedom in rotation. The knee member (12) range of motion is preferably about 105 degrees, where zero degree is at full extension and 105 degrees is at maximal knee flexion.

5 FIG. 3 shows an enlarged view of the knee member (12). The knee member (12) is preferably a fork-shaped item, with two flanges (24) projecting from an upper plate (26). The upper plate (26) includes four threaded holes (28) for the removable fasteners of the bottom socket connector (22).

10 The knee member (12) is connected to the trans-tibial member (14) by means of a first pivot assembly (30). The first pivot assembly (30) operatively connects the trans-tibial member (14) to the knee member (12), thereby making possible a relative rotation between these two parts. It should be noted that the first pivot assembly (30) can also be polycentric. This means that the movement between the knee member (12) and the trans-tibial member (14) is not purely rotational but follows a much more complex pattern. The right and left sides of the parts can further be slightly different, thereby causing a slight torsion movement around a vertical axis. Nevertheless, the general overall movement remains substantially a rotation around a pivot axis.

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20 The first pivot assembly (30) defines a first pivot axis (31) that is substantially perpendicular to a main longitudinal axis (15) extending along the length of trans-tibial member (14) in the frontal plane, as shown in FIG. 1. This first pivot assembly (30) comprises an axle (32) supported by two bearings (34), each mounted in a corresponding housing (36) in the flanges (24) of the knee member (12). An example of bearing (34) is a single groove-bearing model 6300-ZZ manufactured by NSK Inc. Of course, other types of bearings (34) may be used as well. A 10 mm shoulder nut (37) and a set of external spacers (35) retain the bearings (34) on threaded ends of the axle (32). An optical switch support (38), shown in FIGS. 2, 4 and 7, is mounted around the axle (32) between the two flanges (24) of the knee member (12). The support (38) is described later in the description.

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30 Preferably, as best shown in FIG. 3, a set of energy absorption bumpers (44) is provided at the back side of the knee member (12) to prevent out of range motion.

These bumpers (44) can be, for example, bumper model GBA-1 manufactured by Tecspak Inc. Of course, other types of bumpers (44) may be used as well. They are mounted on corresponding brackets (42) located on the side and the front of the upper plate (26) of the knee member (12). The brackets (42) are also used to support connectors (78) which are described later in the description.

As can best be seen in FIG. 4, the trans-tibial member (14) includes three main sections, namely an upper section (14A), a middle section (14B), and a bottom section (14C).

The upper section (14A) of the trans-tibial member (14) is preferably a fork-shaped item with two flanges (50) projecting from a mounting base (52). The mounting base (52) is rigidly connected to a pair of trans-tibial post bars (54). A back plate (56) is provided at the back. The pair of bars (54) and the back plate (56) are part of the middle section (14B). They are both connected to the bottom section (14C), which is itself formed from two parts (60, 62). The first part (60) is a somewhat U-shaped part under which the second part (62) is attached. The second part (62) is an extension under which the artificial foot (20) is provided. The foot connector assembly (19) for connecting the artificial foot (20) includes a set of threaded holes in which screws are inserted. Other types of connectors may be used.

The artificial foot (20) may be, for example, a standard 26 cm Trustep prosthetic foot manufactured by College Park Industries Inc. or Allurion model ALX5260 prosthetic foot manufactured by Ossur Inc. Other types of articulated or non-articulated artificial foot (20) may be used if the selected prosthetic foot provides approximately at least the same dynamical response as the ones mentioned here above. The design of the prosthesis (10) is modular and consequently, it can be adjusted to any morphology. The artificial foot (20) may have an exposed metal or composite structure. It may also have a cosmetic covering that gives it the appearance of a human ankle and foot.

The pair of bars (54) and the back plate (56) provide a space (58) in which most of the actuator (16) is located. The various electronic and electric components may

also be attached on either sides of the back plate (56). This compact arrangement keeps the overall dimensions within that of a normal human leg.

The linear actuator (16) is shown in FIG. 5. The upper end (16A) of the actuator (16) is connected to the knee member (12) by a pivot assembly 80 and the bottom end 5 (16B) is connected to the bottom section (14C) of the trans-tibial member (14). The function of the actuator (16) is to supply the prosthesis (10) with the necessary mechanical energy to execute, in a sagittal plane, the angular displacements synchronized with the amputee's locomotion. The linear motion of the actuator (16) is used to control the angle of the knee member (12) with reference to the trans-tibial 10 member (14). The actuator (16) includes an electrical motor (70) coupled with a mechanism (72, 74) to transfer rotational motion into linear motion. An example of motor (70) is the model BN2328EU manufactured by Poly-Scientific. The motor (70) operates a screw (72) engaged to a fixed follower (74) at the bottom of the actuator (16). The follower (74) is held by a follower support (76). The follower (74) and the 15 follower support (76) constitute the bottom end (16B) of the actuator (16). In use, when the motor (70) rotates, the screw (72) is rotated in or out of the follower (74). This pushes or pulls the knee member (12), thereby causing a relative rotation between the knee member (12) and the trans-tibial member (14).

The choice of the linear actuator (16) is primarily based on weight versus torque ratio 20 and speed of available motor technologies. It is preferred over a direct drive system coupled directly to the knee member (12) because it takes less space for the torque requirement in human locomotion. It was found that ideally, the actuator (16) must be capable of supplying a continuous force of about 515 N and a peak force of about 2250 N.

25 The second pivot assembly (80) operatively connects the upper end (16A) of the actuator (16) to the knee member (12). The second pivot assembly (80) defines a second pivot axis (81) that is substantially parallel to the first pivot axis (31). It is also spaced from the plane defined by its first pivot axis (31) and the main longitudinal axis (15). An example of this configuration is schematically illustrated in FIG. 6. This 30 diagram represents the various pivot axes. The first pivot axis (31) is identified as

"O". The second pivot axis (81) is identified with the letter "C". Both axes (C, O) are spaced apart by the distance "r". This distance creates a lever arm allowing the actuator (16) to move the trans-tibial member (14) with reference to the knee member (12).

- 5 FIG. 5 shows that the second pivot assembly (80) comprises a bearing (82) inserted in a mechanical connector (84) forming the upper end (16A) of the actuator (16). The bearing (82) may be a needle bearing, for example needle bearing model NK14/16 manufactured by INA Inc. It is held in place by means of shoulder screws (86) and aluminum spacers (88). It was found that ideally, the bearing (82) must withstand a
- 10 static charge up to about 11500 N (2600 lbf) and allows for a typical misalignment of 1 to 3. The needle bearing (82) is preferred since it has practically no mechanical play and a low coefficient of friction when compared to bushing or rod ends. Of course, other types of bearings may be used as well. An axle (90) links the mechanical connector (84) to corresponding holes in the flanges (24) of the knee member (12). The mechanical connector (84) is secured over the motor (70) using a
- 15 load cell (92), which is described later in the description.

The bottom end (16B) of the actuator (16) is operatively connected to the trans-tibial member (14) using a third pivot assembly (100), as shown in FIGS. 4 and 5. The third pivot assembly (100) defines a third pivot axis (101) and also preferably

- 20 comprises one or more needle bearings (102), each mounted in a corresponding housing (64) provided in the first part (60) of the bottom section (14C) of the trans-tibial member (14). Two standard needle bearings (102) may be used for that purpose, for example needle bearing model NK14/16 manufactured by INA Inc. Of course, other types of bearings may be used as well in the second (80) and the third
- 25 pivot assembly (100). A set of screws (106) and spacers (108) completes the third pivot assembly (100).

The various structural parts of the prosthesis (10) are preferably made of a light material, for instance aluminum or a composite material, such as carbon fiber, fiberglass or the like. A particularly suitable material is thermally treated 6061T6

- 30 aluminum. The various parts are preferably screwed together, although they may be

welded and otherwise secured together. Screwing the parts together is preferred since this increases manufacturability, facilitates servicing and replacement of the parts, and usually improves the overall aesthetics.

FIG. 7 shows the specialized mechanical support (38) appearing in FIGS. 2 and 4.

5 This specialized mechanical support (38) is used firstly to fix the optical switches as explained hereafter. Secondly, the specialized mechanical support (38) is used to facilitate the transition between the part of a cable (not shown) between the relatively fixed section of the prosthesis (10) and the relatively movable section thereof. Connectors (78), attached to the brackets (42) of the knee member (12), provide the

10 required connections. A similar connector (78) is provided on the motor (70). A two-part wire clamp (39A, 39B) on parts (254) allows to hold the wire on the support (38).

CONTROL SYSTEM

The actuator (16) shown in the prosthesis of FIGS 1 to 7 is controlled by the control system (200) shown in FIG. 14. This figure first shows a set of artificial proprioceptors (210), which are sensors used to capture information in real time about the dynamics of the amputee's locomotion. The set of artificial proprioceptors (210) provide sensing information to a controller (220). The controller (220) determines the joint trajectories and the required forces that must be applied by the actuator (16). The set-point (joint trajectories and the required forces) is then sent to the actuator (16) via the power drive (230) itself connected to the power supply (240).

The power supply (240) can be, for example, a flexible battery pack belt such as the Lighting Powerbelt model, manufactured by Cine Power International Ltd. Other examples of power supply (240) are the battery model SLPB526495 manufactured by Worley Inc. and the super capacitors manufactured by Cap-XX. Examples of power drive (230) are the 5121 model, manufactured by Copley Controls Corps Inc. and the model BE40A8 manufactured by Advanced Motion Control. It should be noted that the design of the power supply (240) and that of the power drive (230) are not limited to the devices mentioned here above and could be performed by any custom or commercial products if the selected devices meet the electrical specification of the selected actuator (16) used with the prosthesis (10).

Preferably, the prosthesis (10) further includes a set of sensors (250) to provide feedback information to the controller (220). This feedback allows the controller (220) to adjust the forces and various other parameters. Examples of parameters that can be monitored are the relative angle of the knee member (12) and the torque

5 at the knee member (12) being exerted by the actuator (16). Other types of measurements may be taken. The measurement of the relative angle of the knee member (12) can be taken, for example, by a standard commercially available incremental optical encoder (260) such as a reading head model EM1-0-250 and a Mylar® strip (262) marked with evenly spaced increments model LIN-250-16-S2037

10 manufactured by US Digital Inc. Others sensors used as limit switches for the limitation of the angular motion of the prosthesis (10) are the optical switches preferably mounted onto the specialized mechanical support (38). Cable connectors (78), shown in FIGS. 1 and 2, allow to link the external devices to internal components of the prosthesis (10).

15 The optical switches (252) are fixed on the first pivot axis (31) and are used to set the reference angular position of the knee member (12). Once this reference position is known, the optical encoder information is used to compute the knee member (12) angle via motor rotation, roller-screw pitch and prosthesis geometry. Moreover, the optical switches (252) are used to prevent out of range motion by sending a signal to

20 the controller (220) when the knee member (12) approaches critical positions. Of course, the optical switches (252) may be used for other purposes according to the nature of the command associated with the switches detection. Another possible way of measuring the relative angle of the knee member (12) is by using a combination of an absolute optical encoder such as, for example, encoder model E2-

25 512-250-I manufactured by US Digital Inc. and optical switches. An example of these switches is the switch model PM-L24 manufactured by SUNX.

The measurement of the torque is taken from the force being exerted by the actuator (16) measured by a load cell (92). An example of the load cell is the model LC 202 1K manufactured by Omegadyne. A connector on the motor (70) links the internal

30 sensor to the cable. It should be noted that the sensors (250) of the prosthesis (10)

are not limited to the above-mentioned devices and can be performed by other suitable instruments.

OPERATION OF THE FRONT ACTUATOR CONFIGURATION

In operation, the knee assembly (12) is connected to the socket (18) and the pivot assembly (30) permits relative motion between the trans-tibial member and the knee about a generally transverse horizontal axis. Rotation of the knee member relative to the trans-tibial member (14) is controlled by operation of the actuator (16). The actuator (16) acts between the pivot assembly (80) on the knee member (12) and the pivot assembly (100) at the lower end of the trans-tibial member (14) so that changes 5 in the length of the actuator (16) will cause a corresponding rotation about the pivot (30).
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The length of the actuator (16) is adjusted by control signals from the controller (220) that supplies power to the motor (70) to rotate the screw (72) in one direction or the other. Rotation of the screw (72) causes the follower (74) to move along the screw 15 (72) and this motion is transferred through the connection provided by the pivot assembly (100) to the trans-tibial member (14). This causes a corresponding rotation of the knee member (12) and trans-tibial member (14) about the pivot axis (30) to provide the desired motion. Obviously the rate and extent of rotation may be adjusted through control signals to the motor (70) and the sensors embodied in the prosthesis 20 provide the feedback to the controller (220).

REAR ACTUATOR CONFIGURATION

FIGS. 8 to 13 show the prosthesis (10) in accordance with a second possible embodiment. This illustrates an example of a prosthesis (10) with a rear actuator configuration. This embodiment is very similar to the one using the front actuator 25 configuration. It is illustrated with another kind of actuator (16) and another model of artificial foot (20). The middle section (14B) of the trans-tibial member (14) uses four bars (54) instead of two. It does not have a back plate. Moreover, no bottom extension is provided on the trans-tibial member (14).

The trans-tibial member (14) also has a shell type architecture composed, for example, of $\frac{1}{2}$ " trans-tibial post bars (54) linking together the knee member (12) and the artificial foot (20). In the illustrated embodiment, the actuator (16) could be a standard linear motor (FIG. 5) or a serial elastic actuator (SEA) (FIG. 8) equipped

5 with a customized commercially available motor (70) although the prosthesis (10) is designed such that it can receive any type of linear actuator (16) of the same approximate size. The SEA actuator (16) (FIG. 8) has a ball screw transmission system including a screw (72) coupled with an elastic device (110) of known characteristics. This actuator (16) (FIG. 8) allows a force control actuation based on

10 the deformation of elastic components. As well, the design allows energy storage, shock tolerance and relatively stable force control. The SEA actuator (16) (FIG. 8) was developed by Gill Pratt of the MIT Leg Laboratory and has been patented in 1997 as US patent No. 5,650,704. In one implementation, it was provided with a Litton BN23-28 motor (70) and a 3/8" diameter with 1/8" pitch ball screw (72). The

15 SEA actuator (16) (FIG. 8) is commercialized by Yobotic Inc.

In the arrangement shown in FIG 8, the torque may be measured, for example, by a standard commercially available potentiometer measuring the compression of the elastic devices of the actuator (16) such as the conductive plastic resistance elements model PTN025 manufactured by Novotechnik Inc. The measurement of

20 the angle between the knee member (12) and trans-tibial member (14) can also be computed directly from the measurement of the length of the actuator (16) and the known geometry of the prosthesis. A standard commercially available incremental optical encoder (260), such as reading head model EMI-0-250 is mounted on the moveable part and a Mylar strip (262) marked with evenly spaced increments (model

25 LIN-250-16-S2037 manufactured by US Digital Inc.) is secured to the stationary part. As the motor (70) rotates the drive screw (70), a direct reading of the length of the actuator (16) is thus obtained.

FIG. 13 illustrates the geometrical model of the rear actuator configuration. It is essentially similar to that of the front actuator configuration as shown in FIG. 6.

30 INVERTED ACTUATOR

In each of the above embodiments, the actuator (16) has been arranged with the motor (70) adjacent to the knee member (12) and the follower (74) extending to the lower, ankle region of the trans-tibial member (14). Such an arrangement simplifies the routing of the power and control lines and generally allows a tapering profile

5 toward the ankle to conform to the natural profile of a leg. However, with these arrangements the motor (70) moves with the pivot assembly (80) through the range of motion of the prosthesis and accordingly the swept volume of the motor must be accommodated in the design of the knee member (12). Similarly, the location of the motor (70) adjacent the knee member causes variations in the mass distribution and

10 hence the dynamics of the prosthesis during movement of the leg which may result in an unnatural feel to the prosthesis in use. To address these considerations a further embodiment of the prosthesis (10) is shown in figures 15 to 21 in which like components will be described by like reference numerals with a prime suffix ('') for clarity.

15 Referring therefore particularly to figures 15 and 18, a prosthesis (10') has a knee member (12') formed as a U shaped member with flanges (24') extending from the upper plate (26'). The lower ends of the flanges (24') receive respective bearings (34') forming part of the pivot assembly (30') that connects the knee member (12') to the trans-tibial member (14'). A socket connector assembly (17') is secured to the upper plate (26') for connection to an appropriate socket.

20 The trans-tibial member (14') has an upper section (14A') formed by a pair of spaced webs (300) with bores (302) to receive the bearings (34') of the pivot assembly (30'). The webs (300) are secured to shoulders, not shown, at the upper end of the middle section (14B'). The middle section (14B') is formed as an open channel member

25 (304) with laterally spaced side walls (306) interconnected by an integrally formed front wall (308). The channel member (304) is closed by a back wall (310), which is removable to permit access to the interior of the channel member (304). The middle section (14B') thus provides a lightweight structural member of high torsional and bending strength to meet the loading placed upon it.

The upper and lower ends (312, 314) respectively of the channel member (304) are enlarged to receive the upper section (14A') and lower section (14B') and thereby define a waisted intermediate portion (316). The side walls (306) in the waisted portion (316) have generally planar flanks that support energy storage modules (320), typically battery packs, on either side of the channel member (304). The front wall (308) is also formed with a planar facet (314) to receive a control board (319) associated with the operation of the actuator (16') and to regulate power flow to and from the energy storage modules (320).

The back wall (310) also serves as a mounting point for a further control board (322) utilized in the control of the actuator (16'). An external shell (324), formed from front and rear sections (326, 328) respectively, encompasses the intermediate portion (316) and is supported on the enlarged upper and lower ends (312, 314). The shell (324) protects the components mounted on the waisted intermediate portion (316) as well as being contoured to conform to the appearance of a human leg.

15 The lower section (14C') of the trans-tibial member (14') includes a mounting plate (330) received within the enlarged lower end (314). The plate (330) is bolted to the lower ends (314) of the channel member (304) and to the power drive (322) utilized in the control of the actuator (16') which in turn is secured to the middle section (14B'). A socket (334) is mounted on the underside of the plate (330) to receive a tubular member (336) of the foot connector assembly (20'). The tubular member (336) extends to a male socket formed on the foot (20') and its length may be adjusted to tailor the prosthesis to a particular individual. A skirt (338) extends around the tubular member (336) for cosmetic considerations.

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25 As can best be seen in FIGS 15 and 17, the actuator (16') includes a motor (70') with a screw (72'). The actuator (16') is located within the interior of the middle section (14B') so as to be surrounded by the walls (308, 310, 312), with the screw (72') extending beyond the upper end (314) and between the flanges (26') of the knee member (12'). The screw (72') engages a follower (74') forming part of the pivot assembly (80') that is connected to the knee member (12') at a location spaced from

30 the pivot assembly (30').

The motor (70') is similarly connected through a pivot assembly (100') to the lower end (314) of the middle section (14B') at mounting points (340) (FIG. 16). that receive the bearings of the pivot assembly (100').

OPERATION OF INVERTED ACTUATOR

- 5 The operation of the inverted actuator is essentially the same as that of the front mounted actuator with rotation of the motor (70') causing a change in the effective length of the actuator (16') and a corresponding rotation of the knee member (12') relative to trans-tibial member (14'). During such rotation it will be noted that the motor (70') swings about its pivot assembly (100') but does not translate along the
- 10 axis of the prosthesis (10'). The swept volume of the motor through the range of movement is thus reduced allowing better utilisation of the space available. It will also be noted that the mass distribution in the prosthesis remains substantially uniform in view of the lack of translation of the motor to provide a more natural feel to the operation of the prosthesis.
- 15 The integration of the energy module and control boards on the middle section also provides a more self contained unit and simplifies the routing of the control and power transmission.

EXAMPLE - CALCULATION FOR THE OPTIMAL ANGLE

One can assume the following technical specifications:

- 20 • a geometrical volume corresponding to the anthropometrical volume of a natural shank of an individual having a weight of 70 kg and a height of 170 cm;
- a maximal distance r set at 0.055 m, that is $r < 0.055$ m;
- a minimal and a maximal length L_T set at 0.3 m and 0.4 m respectively, that is $0.3 \text{ m} < L_T < 0.4 \text{ m}$; and
- 25 • a minimal and a maximal distance d_T set at -0.015 m and $+0.015 \text{ m}$, that is $-0.015 \text{ m} < d_T < +0.015 \text{ m}$.

The geometrical model can be defined with the following equations:

$$\beta = \pi - \theta_{\text{fix}} - \alpha - \theta_K \quad \text{Equation 1}$$

$$L_A = \sqrt{L_T^2 + d_T^2} \quad \text{Equation 2}$$

$$\alpha = \arctan\left(\frac{d_T}{L_T}\right) \quad \text{Equation 3}$$

$$5 \quad L^2 = L_A^2 + r^2 - 2 \cdot L_A \cdot r \cdot \cos \beta \quad \text{Equation 4}$$

$$b_r = \frac{r \cdot L_A \cdot \sin \beta}{\sqrt{L_A^2 + r^2 - 2 \cdot L_A \cdot r \cdot \cos \beta}} \quad \text{Equation 5}$$

where

θ_K Knee angle, $\angle \text{DOA}$

r Distance between the center of rotation "O" of the knee member (12) and the attachment point of the actuator (16) on the knee member (12)

θ_{fix} Angle between r and the stump's center axis, $\angle \text{EOC}$

L_A Distance between the center of rotation of the knee member (12) and the attachment point of the actuator (16) on the trans-tibial member (14) \overline{OB}

L_T Length between the center of rotation of the knee member (12) and the attachment point of the trans-tibial member (14) \overline{OA}

d_T Distance between the center axis of the trans-tibial member (14) and the actuator (16) attachment point of the trans-tibial member (14), \overline{AB}

a Angle formed between L_T , L_A : $\angle AOB$

L Length of the actuator (16), \overline{BC}

β Angle formed between L_A , r : $\angle BOC$

b_r Lever arm of the actuator (16) versus the first pivot axis (31)

Preferably, the lever arm b_r is assumed to be maximum at a knee angle θ_k of 35 degrees. The geometrical calculation of the mechanical design are based on the setting of the distance r , the length L_T , the distance d_T and the angle θ_{fix} . Therefore, these parameters are defined in accordance with the anthropomorphic
5 measurements of the amputee and the selected actuator (16).

For an angle θ_{fix} , the optimal value for a maximum lever arm b_r is found when Equation 5 is at a maximum value, that is:

$$\frac{\partial b_r}{\partial \theta_{fix}} = 0 \quad \text{Equation 6}$$

where $\theta_{fix} = \pi - \alpha - \theta_k - \beta$

10 This condition is reached for the configuration shown in FIGS. 6 and 13 when:

$$\beta = \pm \frac{3}{2}\pi \quad \text{Equation 7}$$

From Equation 1, the optimal angle between distance r and the center axis of the socket, denoted $\theta_{fix}|_{optimal}$, is defined as:

$$\theta_{fix}|_{optimal} = \begin{bmatrix} +\pi/2 \\ -\pi/2 \end{bmatrix} - \theta_k - \alpha \quad \text{Equation 8}$$

15 where $+\pi/2$ and $-\pi/2$ correspond to the rear and the front actuator configuration respectively.

The result is that the optimal angle θ_{fix} is preferably set at 125 ± 3 degrees.

It will be appreciated that alternative dimensions and parameters would apply to other limbs such as an arm but the adaptation of the basic components described above to such an environment could readily be made once the underlying concepts

5 are understood.